



Your Key to achieving C.E Marking
Compliance

CE

Spectus Your Perfect PVC-U Partner
WINDOW SYSTEMS

REHAU
QUALITY
AUTHORISED
PARTNER

As of the 1st July 2013 The Construction Products Regulation 2011 contains clauses relating to C E marking of products.

This will therefore mean that a CE mark will become a legal requirement on products placed on the market in the EEC and as part of that requirement this will apply to external windows and doors.

This new standard is designed to allow products to be sold throughout Europe with an aim to harmonising European Standards.

From the 1st July 2013, C E markings become mandatory on all building and construction products and after this date it is the responsibility of the manufacturer of the finished product to ensure that the CE marking is applied. This therefore means that this can be either a fabricator or installer depending on who supplies the finished product i.e. Frames and Glass complete.

In order to comply with C E marking this can be achieved for standard windows and doors by supplying a self “ Declaration of Performance” (DoP) supported by Initial Type Testing (ITT) which provides documentary evidence of the information declared.

Windows and doors must be produced to a consistent standard that is controlled by a approved Factory Production Control System (FPC)

(ITT) Initial type testing must be carried out by a notified body.

All products must have a (DOP) declaration of performance.

A CE Mark is attached to the finished product

Keyframe UK Ltd operate a Factory Production Control procedure and has ISO 9001 accreditation. This ensures that we have consistent procedures, regular inspections, testing and training policies for all employees involved in the manufacture of windows and doors all in accordance of the requirements detailed in EN 14351-1

(ITT) Initial Type Testing

This is a declaration against the full performance of the product and include value such as resistance to water and wind ect. ITT results can be cascaded down from our systems suppliers Rehau and Spectus

(DoP) Declaration of Performance

Declarations of Performance provides information on the windows or doors to be installed. These can be provided in a paper document or can be displayed on the company’s website.

The declaration contains various information relative to the product and a reference number that can be used to trace back to the CE label attached to the product. The level of the product must be declared.

1 – Class 1 for doors on escape routes.

2 – Class 3 for standard windows and doors – not on escape routes.

This classification determines the minimum characteristics declared.

In the case of standard windows and doors (Class 3) there are only 3 declarations of Initial type testing that must be declared in order to comply with basic conformance.

1 – Dangerous substances.

2 – Load bearing or safety devices.

3 – Thermal (U) Value.

(npd) No performance declared is acceptable on other values.

An additional declaration will be required for class 1 – doors on escape routes.

These are available and can be obtained on request.

CE Mark Label.

On glazed products a CE mark label will be fixed to the product prior to being despatched. This will be visible on the Energy rating Label. This label will ensure complete traceability back to the Declaration of Performance to which the product relates.

For customers who purchase products on an unglazed basis Keyframe UK Ltd have worked in conjunction with Rehau to allow us to CE Mark the product on behalf of the customer subject to them signing a written agreement to comply and adhere to (DoP) required for each product type.

This signed Declaration of Compliance Statement will be required to be signed by the Owner, partner or Director of the company along with signed copies of the (DoP) and returned to Keyframe UK Ltd, this will be held on file. This document will demonstrate your full commitment, that you will adhere to install the minimum specification of glass in order to comply with that stated in the (DoP) meeting the minimum thermal U Value required to meet Building Regulations. You can however increase the specification of the glass and this will not be to the detriment of the Declaration of Performance on the individual product. Under no circumstances must a Keyframe UK Ltd customer install glazing units that the specification of the glazing unit is less than the (DoP).

We will not under no circumstances issue a CE Marking on the documentation provided with the product unless we are in possession of a (Declaration of compliance statement)and signed copies of each (DoP).

Important information regarding to CE Marking for Keyframe UK Ltd Customers.

1 – Keyframe UK Ltd are only in a position to CE Mark products manufactured by the Keyframe UK Ltd. This incorporates (Rehau and Spectus windows and doors) and only if the customer is the supplier or installer of the complete product i.e. frame and glass.

2 – Under no circumstances can Keyframe UK Ltd CE Mark frames that are supplied to our customers who have not returned a Declaration of Compliance statement to confirm their full compliance with the requirements of the (DoP) on each product type.

3 – Keyframe UK Ltd will under no circumstances CE Mark any products supplied by Keyframe UK Ltd to customers who are re selling the frames to another trade customer who is supplying their own glass.

4 - All frames that are supplied by Keyframe UK that have been brought in from a third party supplier i.e. composite doors and In line sliding patios will have the suppliers own CE Marking that can be passed on to Keyframe UK Ltd customers.

5 – Keyframe UK Ltd accept no liability for any products that are sold and placed on the market that are in non conformance with the CE Marking requirements according to (CPR) Construction Products Regulations.

5 – Keyframe UK Ltd customers must provide all relevant information about the product if requested to do so by Trading Standards Authority.



Declaration of Performance

(Customer Declaration of Compliance statement)

In order to comply with the new regulations regarding CE Markings, it is a legal requirement that as of 01/07/2013 external windows and doors to have a CE Mark. In order for Keyframe UK Ltd to comply with the new regulations in respect of frames sold on an unglazed basis it is a requirement of the company to have a signed declaration of performance statement, along with signed (DoP) documents that will be held on file by Keyframe UK Ltd. These demonstrate your commitment to ensure that the correct glazing specification is installed in order to comply with the minimum requirements detailed on the (DoP).

In signing the Declaration of Compliance statement your business is confirming that you will ensure that the requirements set out in the (DoP) for the product specified is complete.

Keyframe Declarations of Performance are made available on the Keyframe website.

A CE Marking on a product is only valid when the specification as detailed within the (DoP) is correct to the information within.

Keyframe UK Ltd will not be liable for any products sold and placed on the market that do not conform with the CE Marking requirements according to that detailed in the (CPR) Construction Products Regulations.

Company Name

Director/ Owners Name

Directors/Owners Signature

Date

